

**Portland Marble Works Adjustable Tilting Table Bill of Materials**

No.	Item	Description/ Part Number	Vendor (from List)	Unit	Unit Cost	Price
1	Steel Channel	C6 x 8.2	E	11 ft		
2	Steel Channel	C5 x 6.7	E	7 ft		
3	Sq. Steel Tubing	4" x 4" x 1/8 wall	E	5 Ft		
4	Formed Outside Foot - Per CAD File	1/4" HRS Plate	E	2		
5	Framebars - Per CAD File - Locates 1" SQ Guides	1/4" HRS Plate - Laser cut	E	8		
6	Round Top - Per CAD File	1/4" HRS Plate - Laser cut	E	1		\$500.00
7	V Groove Radial Thrust-Load Roller	# 6318K23	F	8	\$65.26	\$522.08
8	Electromech. Actuator Foot Switch	# 9005K422	F	2	\$96.67	\$193.34
9	Electromech. Actuator, Heavy Duty 6"	# 9005K21	F	1	\$366.67	\$366.67
10	Electromech. Actuator, Heavy Duty 12"	#9005K22	F	1	\$383.33	\$383.33
11	Electromech. Actuator Control Box	#9005K351	F	2	\$191.67	\$383.34
12	Vertical Toggle Clamp - Clamping Fixture	#5126A14	F	4	\$21.11	\$84.44
13	Nickel Plated Bearing Blocks	#6494K33	F	3	\$42.22	\$126.66
14	Solid Poly Wheels - Table Supports	#4990T51	F	4	\$26.04	\$104.16
15	Table Drive Moter and controller circuit	Per sketched diagrams	G	1	\$2,500.00	\$2,500.00
16	Table Driven Gear	BTG ND120	H	1	\$90.00	\$90.00
17	Table Drive Gear	BTG ND15B-5/8"	H	1	\$90.00	\$90.00
18	Misc Bolts and Nuts			1	\$50.00	\$50.00